## **SIEMENS**

## Data sheet

6ES7212-1AE31-0XB0

SIMATIC S7-1200, CPU 1212C, compact CPU, DC/DC/DC, onboard I/O: 8 DI 24 V DC; 6 DO 24 V DC; 2 AI 0-10 V DC, Power supply: DC 20.4-28.8V DC, Program/data memory 50 KB



General information	
Product type designation	CPU 1212C DC/DC/DC
Engineering with	
Programming package	STEP 7 V11 SP2 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
Rated value (DC)	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption, max.	1.2 A; 24 V DC
Inrush current, max.	12 A; at 28.8 V DC
Output current	

for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	Permissible range: 20.4V to 28.8V
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
• integrated	50 kbyte
• expandable	No
Load memory	
• integrated	1 Mbyte
Backup	
• present	Yes; maintenance-free
<ul><li>without battery</li></ul>	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / instruction
for word operations, typ.	1.7 μs; / instruction
for floating point arithmetic, typ.	2.5 μs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
ОВ	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
· · · · · · · · · · · · · · · · · · ·	10 kbyte
max.	10 kbyte 4 kbyte; Size of bit memory address area
max. Flag	
max. Flag  • Number, max.	
max. Flag  • Number, max.  Address area	
max. Flag  • Number, max.  Address area I/O address area	4 kbyte; Size of bit memory address area
max. Flag  • Number, max.  Address area I/O address area  • Inputs	4 kbyte; Size of bit memory address area  1 024 byte
max.  Flag  • Number, max.  Address area  I/O address area  • Inputs • Outputs	4 kbyte; Size of bit memory address area  1 024 byte
max.  Flag  • Number, max.  Address area  I/O address area  • Inputs • Outputs  Process image	4 kbyte; Size of bit memory address area  1 024 byte 1 024 byte
max.  Flag  Number, max.  Address area  I/O address area  Inputs  Outputs  Process image  Inputs, adjustable	4 kbyte; Size of bit memory address area  1 024 byte 1 024 byte 1 kbyte

Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
<ul><li>Deviation per day, max.</li></ul>	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	8; Integrated
<ul> <li>of which inputs usable for technological functions</li> </ul>	4; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
Input voltage	
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
● for signal "1"	15 V DC at 2.5 mA
Input current	
● for signal "1", typ.	1 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; For technological functions: No
Digital outputs	
Number of digital outputs	6
<ul> <li>of which high-speed outputs</li> </ul>	4; 100 kHz Pulse Train Output
Short-circuit protection	No; to be provided externally
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
• with resistive load, max.	0.5 A
• on lamp load, max.	5 W
Output voltage	

• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
Output current	
• for signal "1" rated value	0.5 A
• for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 μs
• "1" to "0", max.	5 μs
Switching frequency	
of the pulse outputs, with resistive load, max.	100 kHz
Relay outputs	
Number of relay outputs	0
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	2
Number of analog inputs	2
Input ranges	Yes
Voltage  Input ranges (rated values) veltages	165
Input ranges (rated values), voltages	Yes
• 0 to +10 V	
• Input resistance (0 to 10 V)	≥100k ohms
Cable length	100 m; twisted and shielded
• shielded, max.	100 III, twisted and sinelded
Analog outputs	
Number of analog outputs	0
Cable length	
• shielded, max.	100 m; shielded, twisted pair
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign),</li> </ul>	10 bit
max.	
• Integration time, parameterizable	Yes
<ul> <li>Conversion time (per channel)</li> </ul>	625 µs
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Physics	Ethernet

Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Protocols	
PROFINET IO Controller	Yes
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server	
• supported	Yes
User-defined websites	Yes
Further protocols	
• MODBUS	Yes
Communication functions	
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
Test commissioning functions	
Status/control	
Status/control variable	Yes
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Integrated Functions	
Number of counters	4
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
PID controller	Yes

Number of alarm inputs	4
Number of pulse outputs	2
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	500V AC for 1 minute
<ul> <li>between the channels, in groups of</li> </ul>	1
Potential separation digital outputs	
Potential separation digital outputs	Yes
• between the channels	No
<ul> <li>between the channels, in groups of</li> </ul>	1
Permissible potential difference	
between different circuits	500 V DC between 24 V DC and 5 V DC
EMC	
Interference immunity against discharge of static electr	icity
<ul> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2</li> </ul>	Yes
<ul> <li>Test voltage at air discharge</li> </ul>	8 kV
<ul> <li>Test voltage at contact discharge</li> </ul>	6 kV
Interference immunity to cable-borne interference	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-4</li> </ul>	Yes
<ul> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	Yes
Interference immunity against voltage surge	
• on the supply lines acc. to IEC 61000-4-5	Yes
Interference immunity against conducted variable distu	rbance induced by high-frequency fields
<ul> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
Emission of radio interference acc. to EN 55 011	
Limit class A, for use in industrial areas	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
Degree of protection acc. to EN 60529	
• IP20	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes

FM approval	Yes
RCM (formerly C-TICK)	Yes
Marine approval	Yes
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C
• max.	60 °C
• horizontal installation, min.	-20 °C
• horizontal installation, max.	60 °C
• vertical installation, min.	-20 °C
• vertical installation, max.	50 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
Operation, min.	795 hPa
<ul> <li>Operation, max.</li> </ul>	1 080 hPa
• Storage/transport, min.	660 hPa
• Storage/transport, max.	1 080 hPa
Altitude during operation relating to sea level	
Installation altitude, min.	-1 000 m
<ul> <li>Installation altitude, max.</li> </ul>	2 000 m
Relative humidity	
Operation, max.	95 %; no condensation
Vibrations	
<ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Pollutant concentrations	
<ul> <li>SO2 at RH &lt; 60% without condensation</li> </ul>	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	• •
Cycle time monitoring	Yes

• adjustable	Yes
Dimensions	
Width	90 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	370 g
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