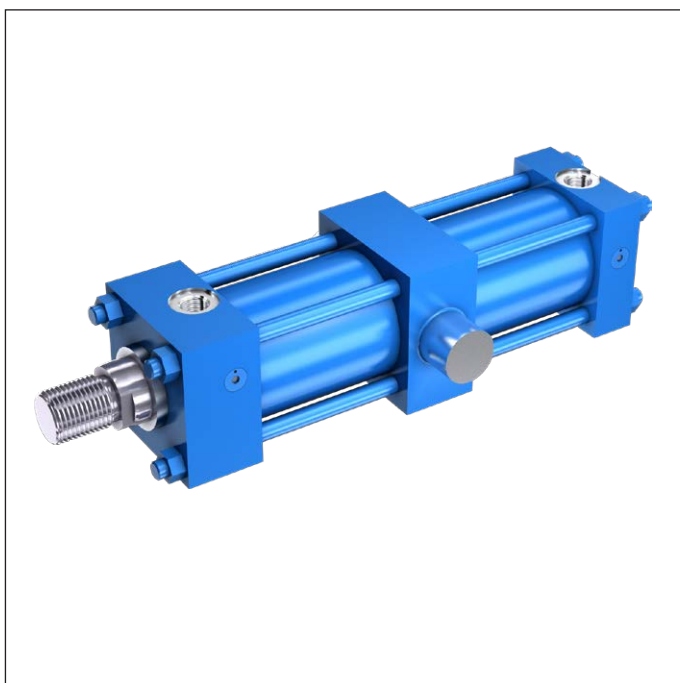


# Hydraulic cylinder Tie rod design

## Series CDT3...Z



- ▶ Nominal pressure 160 bar
- ▶ Maximum operating pressure up to 210 bar
- ▶ Component series 3X

### Features

- ▶ Installation dimensions according to ISO 6020-2 and NF/ISO 6020-2
- ▶ 13 types of mounting
- ▶ Piston  $\varnothing$  ( $\varnothing$ AL): 25 ... 200 mm
- ▶ Piston rod  $\varnothing$  ( $\varnothing$ MM): 12 ... 140 mm
- ▶ Stroke length up to 3000 mm
- ▶ Integrated guide socket for fast and easy maintenance
- ▶ Optional self-adjusting or adjustable end position damping
- ▶ Patented safety vent for easy and safe bleeding
- ▶ Easy assembly thanks to freely selectable position of the line connections at head and base

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Project planning software  
Interactive Catalog System  
[www.boschrexroth.com/tie-rod-cylinder](http://www.boschrexroth.com/tie-rod-cylinder)

**Technical data**

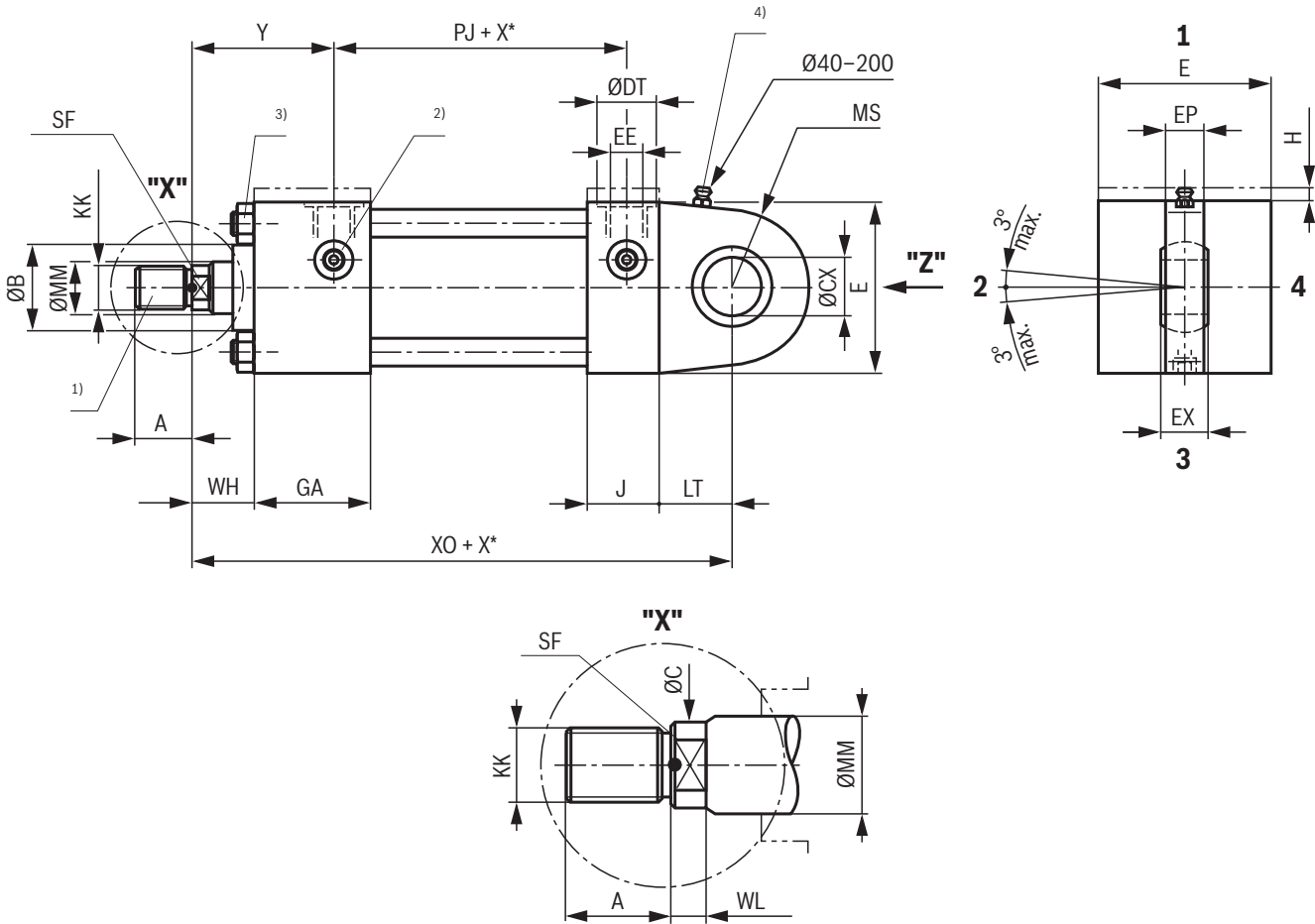
(For applications outside these values, please consult us!)

**Weight for cylinder (in kg)**

| ØAL<br>in mm | ØMM<br>in mm | "MX1",<br>"ME5", "S2" | "ME6",<br>"MP3", "MP1" | "MP5" | "MT4" | "MX2", "MX3",<br>"MX5" | "MT1", "MT2" | Stroke 100 mm |
|--------------|--------------|-----------------------|------------------------|-------|-------|------------------------|--------------|---------------|
| 25           | 12           | 1.1                   | 1.1                    | 1.0   | 1.3   | 1.0                    | 1.1          | 0.4           |
|              | 18           | 1.2                   | 1.2                    | 1.1   | 1.4   | 1.1                    | 1.2          | 0.6           |
| 32           | 14           | 1.5                   | 1.6                    | 1.4   | 1.8   | 1.4                    | 1.5          | 0.5           |
|              | 22           | 1.6                   | 1.7                    | 1.5   | 1.9   | 1.5                    | 1.6          | 0.6           |
| 40           | 18           | 3.4                   | 3.4                    | 3.2   | 4.1   | 3.1                    | 3.2          | 0.8           |
|              | 22           | 3.4                   | 3.4                    | 3.2   | 4.1   | 3.1                    | 3.2          | 0.9           |
|              | 28           | 3.5                   | 3.5                    | 3.3   | 4.2   | 3.2                    | 3.3          | 1.1           |
| 50           | 22           | 5.3                   | 5.3                    | 4.9   | 6.6   | 4.8                    | 4.9          | 1.1           |
|              | 28           | 5.4                   | 5.4                    | 5     | 6.7   | 4.9                    | 5            | 1.3           |
|              | 36           | 5.5                   | 5.5                    | 5.1   | 6.8   | 5.0                    | 5.1          | 1.6           |
| 63           | 28           | 7.7                   | 7.7                    | 7.3   | 9.2   | 7.0                    | 7.3          | 1.4           |
|              | 36           | 7.9                   | 7.8                    | 7.4   | 9.3   | 7.1                    | 7.4          | 1.7           |
|              | 45           | 8.2                   | 8.0                    | 7.6   | 9.5   | 7.3                    | 7.6          | 2.2           |
| 80           | 36           | 14                    | 14                     | 14    | 18    | 12                     | 15           | 2.2           |
|              | 45           | 14                    | 14                     | 14    | 17    | 13                     | 14           | 2.6           |
|              | 56           | 15                    | 15                     | 15    | 19    | 14                     | 15           | 3.3           |
| 100          | 45           | 20                    | 20                     | 20    | 24    | 19                     | 22           | 3.3           |
|              | 56           | 20                    | 20                     | 19    | 24    | 18                     | 22           | 4.1           |
|              | 70           | 21                    | 21                     | 21    | 25    | 19                     | 23           | 5.1           |
| 125          | 56           | 38                    | 39                     | 38    | 46    | 35                     | 43           | 6.3           |
|              | 70           | 38                    | 39                     | 38    | 46    | 35                     | 43           | 7.3           |
|              | 90           | 39                    | 40                     | 39    | 48    | 37                     | 44           | 9.3           |
| 160          | 70           | 62                    | 67                     | 63    | 78    | 59                     | 64           | 8.7           |
|              | 90           | 63                    | 68                     | 64    | 79    | 60                     | 66           | 10.7          |
|              | 110          | 64                    | 69                     | 65    | 80    | 61                     | 67           | 13.2          |
| 200          | 90           | 112                   | 120                    | 115   | 147   | 107                    | 114          | 13.4          |
|              | 110          | 114                   | 122                    | 116   | 148   | 108                    | 116          | 15.8          |
|              | 140          | 115                   | 123                    | 117   | 149   | 109                    | 117          | 20.5          |

Swivel head, clevis bracket and trunnion mounting  
bearing block see pages 34 ... 39.

**Dimensions:** Self-aligning clevis at base "MP5"  
(dimensions in mm)



1 ... 4 = Position of the line connections

| ØAL | ØCX                   | EP<br>h13 | EX                  | LT<br>min | XO<br>±1.5 | MS<br>max |
|-----|-----------------------|-----------|---------------------|-----------|------------|-----------|
| 25  | 12 <sub>-0.008</sub>  | 8         | 10 <sub>-0.12</sub> | 16        | 130        | 20        |
| 32  | 16 <sub>-0.008</sub>  | 11        | 14 <sub>-0.12</sub> | 20        | 148        | 22.5      |
| 40  | 20 <sub>-0.012</sub>  | 13        | 16 <sub>-0.12</sub> | 25        | 178        | 29        |
| 50  | 25 <sub>-0.012</sub>  | 17        | 20 <sub>-0.12</sub> | 31        | 190        | 33        |
| 63  | 30 <sub>-0.012</sub>  | 19        | 22 <sub>-0.12</sub> | 38        | 206        | 40        |
| 80  | 40 <sub>-0.012</sub>  | 23        | 28 <sub>-0.12</sub> | 48        | 238        | 50        |
| 100 | 50 <sub>-0.012</sub>  | 30        | 35 <sub>-0.12</sub> | 58        | 261        | 62        |
| 125 | 60 <sub>-0.015</sub>  | 38        | 44 <sub>-0.15</sub> | 72        | 304        | 80        |
| 160 | 80 <sub>-0.015</sub>  | 47        | 55 <sub>-0.15</sub> | 92        | 337        | 100       |
| 200 | 100 <sub>-0.020</sub> | 57        | 70 <sub>-0.20</sub> | 116       | 415        | 120       |

## Dimensions: Self-aligning clevis at base "MP5" (dimensions in mm)

| ØAL | ØMM | DIN / ISO <sup>5)</sup> (for operating pressure up to 160 bar) |                        |      |     |    | ISO <sup>6)</sup> (for operating pressure up to 210 bar) |                        |      |     |    | ØB<br>f9 |
|-----|-----|--|------------------------|------|-----|----|--|------------------------|------|-----|----|----------|
|     |     | KK <sup>5)</sup>   | A <sup>5)</sup><br>max | ØC   | SF  | WL | KK <sup>6)</sup>   | A <sup>6)</sup><br>max | ØC   | SF  | WL |          |
| 25  | 12  | M10 x 1.25   | 14                     | 11   | 10  | 5  | -  | -                      | -    | -   | -  | 24       |
|     | 18  | M10 x 1.25   | 14                     | 16.5 | 14  | 5  | M14 x 1.5  | 18                     | 16.5 | 14  | 5  | 30       |
| 32  | 14  | M12 x 1.25   | 16                     | 13   | 12  | 5  | -  | -                      | -    | -   | -  | 26       |
|     | 22  | M12 x 1.25   | 16                     | 20.5 | 18  | 5  | M16 x 1.5  | 22                     | 20.5 | 18  | 5  | 34       |
| 40  | 18  | M14 x 1.5  | 18                     | 16.5 | 14  | 5  | -  | -                      | -    | -   | -  | 30       |
|     | 22  | M14 x 1.5  | 18                     | 20.5 | 18  | 5  | M16 x 1.5  | 22                     | 20.5 | 18  | 5  | 34       |
|     | 28  | M14 x 1.5  | 18                     | 26   | 22  | 7  | M20 x 1.5  | 28                     | 26   | 22  | 7  | 42       |
| 50  | 22  | M16 x 1.5  | 22                     | 20.5 | 18  | 5  | -  | -                      | -    | -   | -  | 34       |
|     | 28  | M16 x 1.5  | 22                     | 26   | 22  | 7  | M20 x 1.5  | 28                     | 26   | 22  | 7  | 42       |
|     | 36  | M16 x 1.5  | 22                     | 34   | 30  | 8  | M27 x 2  | 36                     | 34   | 30  | 8  | 50       |
| 63  | 28  | M20 x 1.5  | 28                     | 26   | 22  | 7  | -  | -                      | -    | -   | -  | 42       |
|     | 36  | M20 x 1.5  | 28                     | 34   | 30  | 8  | M27 x 2  | 36                     | 34   | 30  | 8  | 50       |
|     | 45  | M20 x 1.5  | 28                     | 43   | 36  | 10 | M33 x 2  | 45                     | 43   | 36  | 10 | 60       |
| 80  | 36  | M27 x 2  | 36                     | 34   | 30  | 8  | -  | -                      | -    | -   | -  | 50       |
|     | 45  | M27 x 2  | 36                     | 43   | 36  | 10 | M33 x 2  | 45                     | 43   | 36  | 10 | 60       |
|     | 56  | M27 x 2  | 36                     | 54   | 46  | 10 | M42 x 2  | 56                     | 54   | 46  | 10 | 72       |
| 100 | 45  | M33 x 2  | 45                     | 43   | 36  | 10 | -  | -                      | -    | -   | -  | 60       |
|     | 56  | M33 x 2  | 45                     | 54   | 46  | 10 | M42 x 2  | 56                     | 54   | 46  | 10 | 72       |
|     | 70  | M33 x 2  | 45                     | 68   | 60  | 15 | M48 x 2  | 63                     | 68   | 60  | 15 | 88       |
| 125 | 56  | M42 x 2  | 56                     | 54   | 46  | 10 | -  | -                      | -    | -   | -  | 72       |
|     | 70  | M42 x 2  | 56                     | 68   | 60  | 15 | M48 x 2 <sup>7)</sup>                                    | 63                     | 68   | 60  | 15 | 88       |
|     | 90  | M42 x 2  | 56                     | 88   | 75  | 15 | M64 x 3 <sup>7)</sup>                                    | 85                     | 88   | 75  | 15 | 108      |
| 160 | 70  | M48 x 2  | 63                     | 68   | 60  | 15 | -  | -                      | -    | -   | -  | 88       |
|     | 90  | M48 x 2  | 63                     | 88   | 75  | 15 | M64 x 3  | 85                     | 88   | 75  | 15 | 108      |
|     | 110 | M48 x 2  | 63                     | 106  | 95  | 15 | M80 x 3 <sup>7)</sup>                                    | 95                     | 106  | 95  | 15 | 133      |
| 200 | 90  | M64 x 3  | 85                     | 88   | 75  | 15 | -  | -                      | -    | -   | -  | 108      |
|     | 110 | M64 x 3  | 85                     | 106  | 95  | 15 | M80 x 3  | 95                     | 106  | 95  | 15 | 133      |
|     | 140 | M64 x 3  | 85                     | 136  | 120 | 15 | M100 x 3 <sup>7)</sup>                                   | 112                    | 136  | 120 | 15 | 163      |

| ØAL | E        | Line connection "B" |                    | Line connection "R" |                    | GA    | H <sup>8)</sup> | J    | PJ<br>±1.25 | WH<br>±2 | Y<br>±2 |
|-----|----------|---------------------|--------------------|---------------------|--------------------|-------|-----------------|------|-------------|----------|---------|
|     |          | EE                  | ØDT <sub>min</sub> | EE                  | ØDT <sub>min</sub> |       |                 |      |             |          |         |
| 25  | 40 ±1.5  | G1/4                | 20.7               | M14 x 1.5           | 21                 | 46.5  | 5               | 22.5 | 53          | 15       | 50      |
| 32  | 45 ±1.5  | G1/4                | 20.7               | M14 x 1.5           | 21                 | 48    | 5               | 25   | 56          | 25       | 60      |
| 40  | 63 ±1.5  | G3/8                | 24.5               | M18 x 1.5           | 26                 | 52.5  | -               | 33.5 | 73          | 25       | 62      |
| 50  | 75 ±1.5  | G1/2                | 29.6               | M22 x 1.5           | 29                 | 57.5  | -               | 33.5 | 74          | 25       | 67      |
| 63  | 90 ±1.5  | G1/2                | 29.6               | M22 x 1.5           | 29                 | 57.5  | -               | 35.5 | 80          | 32       | 71      |
| 80  | 115 ±1.5 | G3/4                | 36.9               | M27 x 2             | 34                 | 67    | -               | 41   | 93          | 31       | 77      |
| 100 | 130 ±2   | G3/4                | 36.9               | M27 x 2             | 34                 | 70    | -               | 43   | 101         | 35       | 82      |
| 125 | 165 ±2   | G1                  | 46.1               | M33 x 2             | 43                 | 76    | -               | 54   | 117         | 35       | 86      |
| 160 | 205 ±2   | G1                  | 46.1               | M33 x 2             | 43                 | 83    | -               | 58   | 130         | 32       | 86      |
| 200 | 245 ±2   | G1 1/4              | 54                 | M42 x 2             | 52                 | 107.5 | -               | 77.5 | 165         | 32       | 98      |

ØAL = Piston Ø

ØMM = Piston rod Ø

X\* = Stroke length

1) Piston rod ends "E" and "T" see page 33

2) Position of the line connections and the bleeding see page 31

3) Tightening torque see page 55

4) Grease nipple M6 DIN 71412 from piston Ø 40 mm

5) Thread for piston rod ends "F" and "H"

6) Thread for piston rod ends "D" and "K"

7) On request

8) "H" dimension always in line connection position